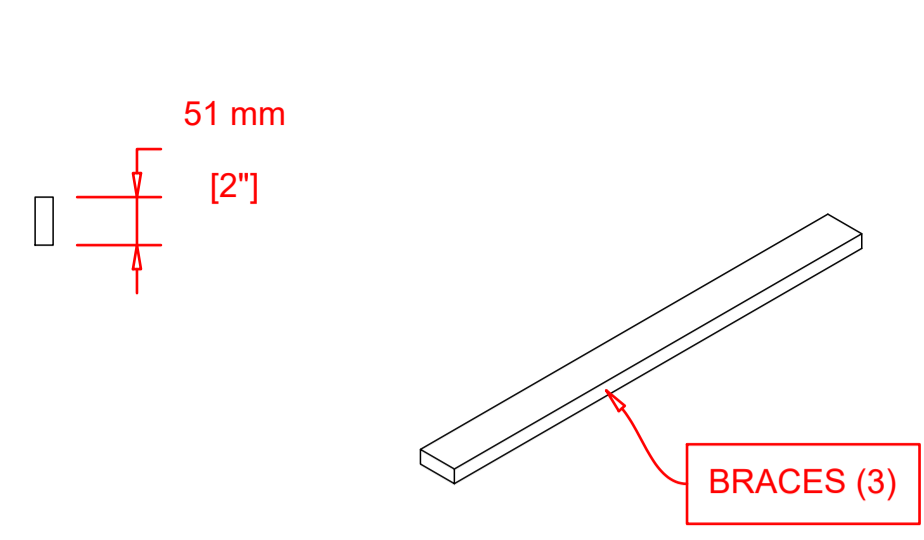
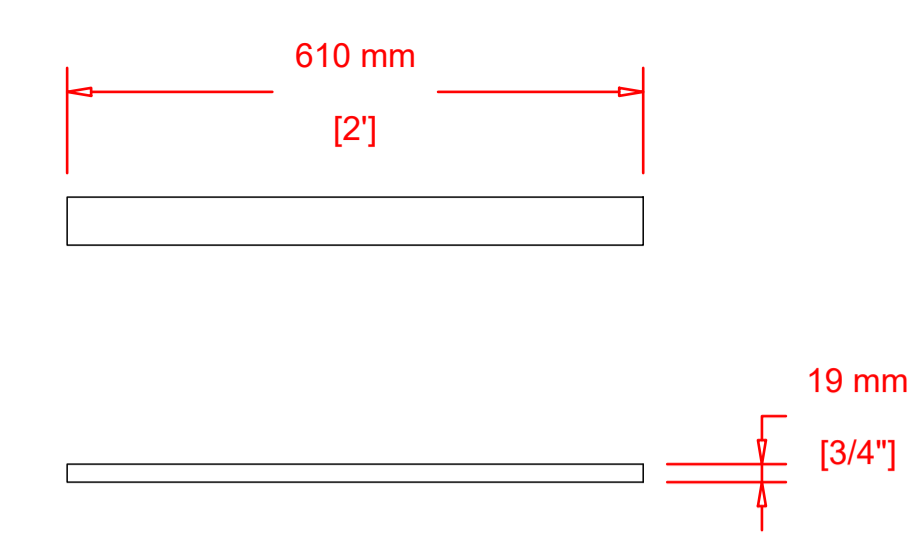
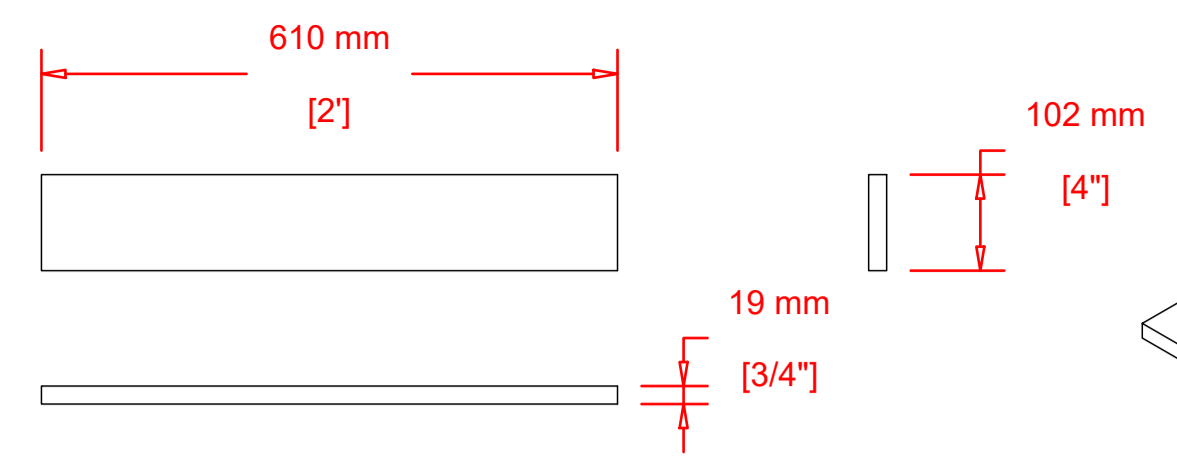
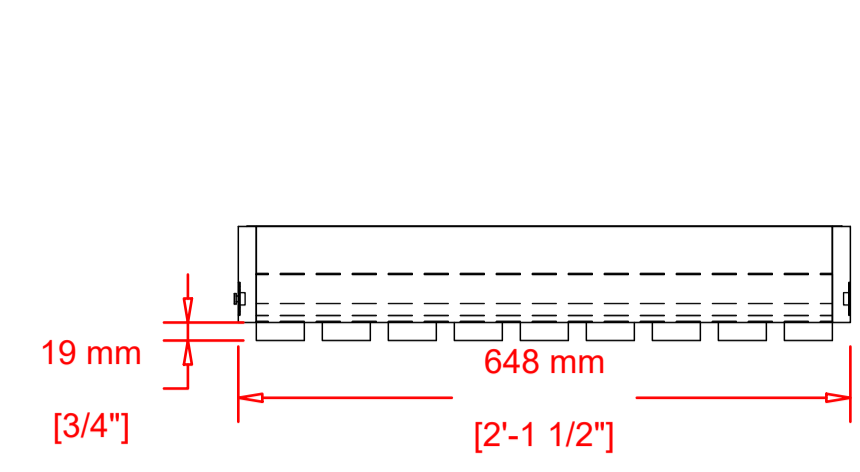
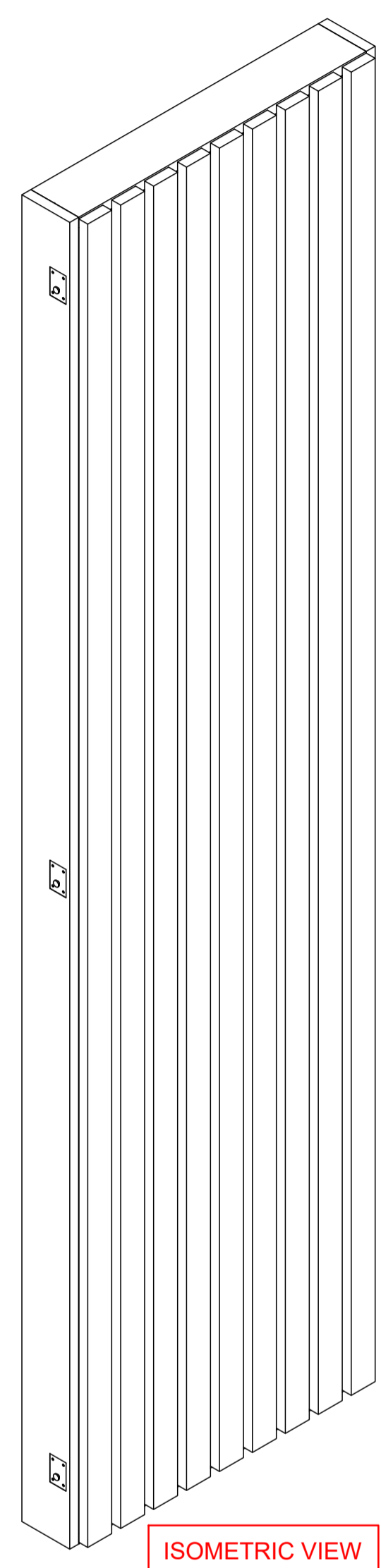
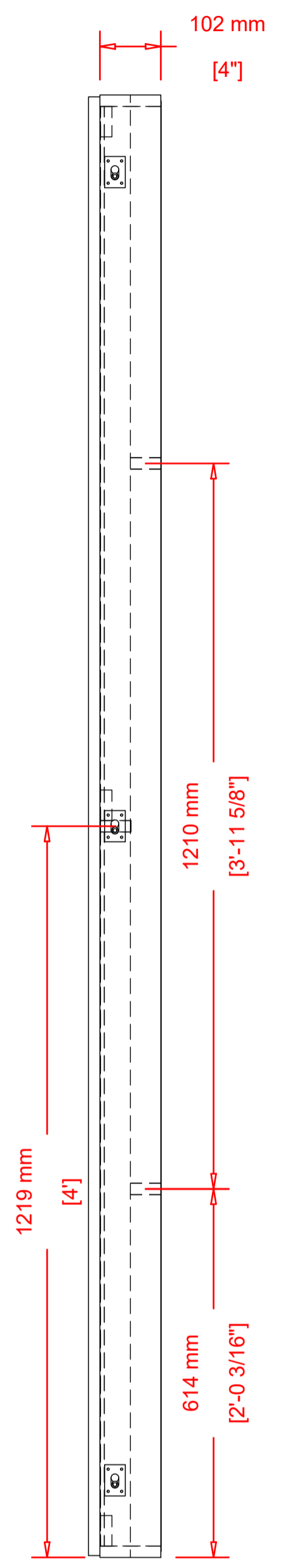
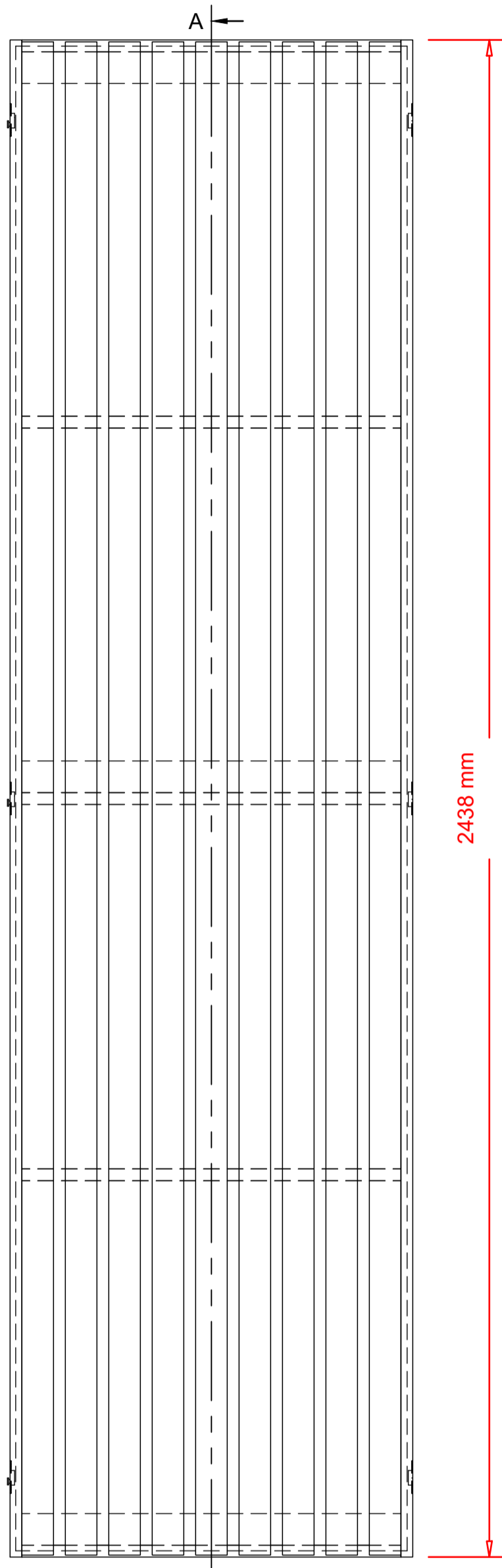
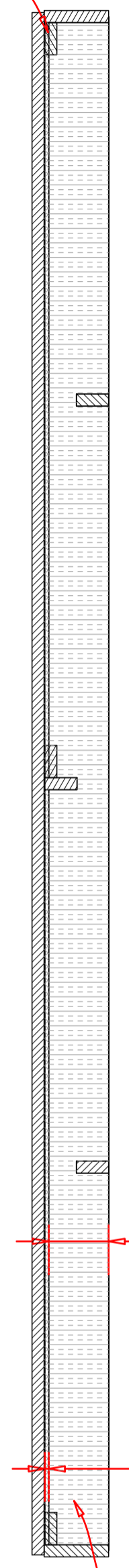


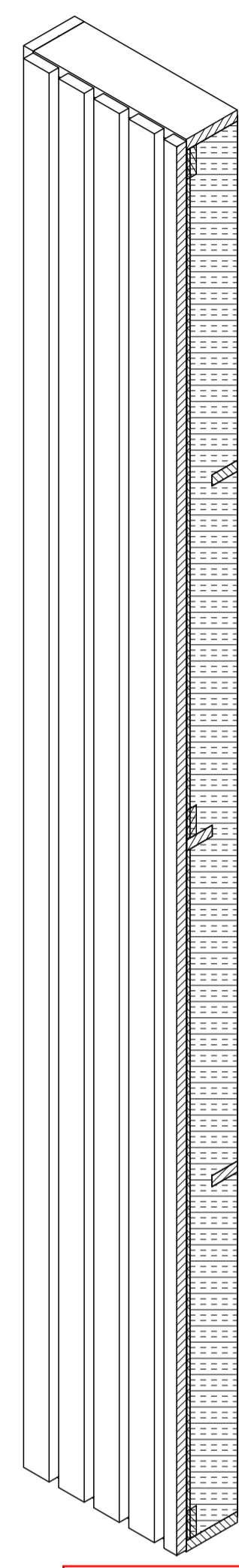
POLYESTER DACRON



A-A (1:8)



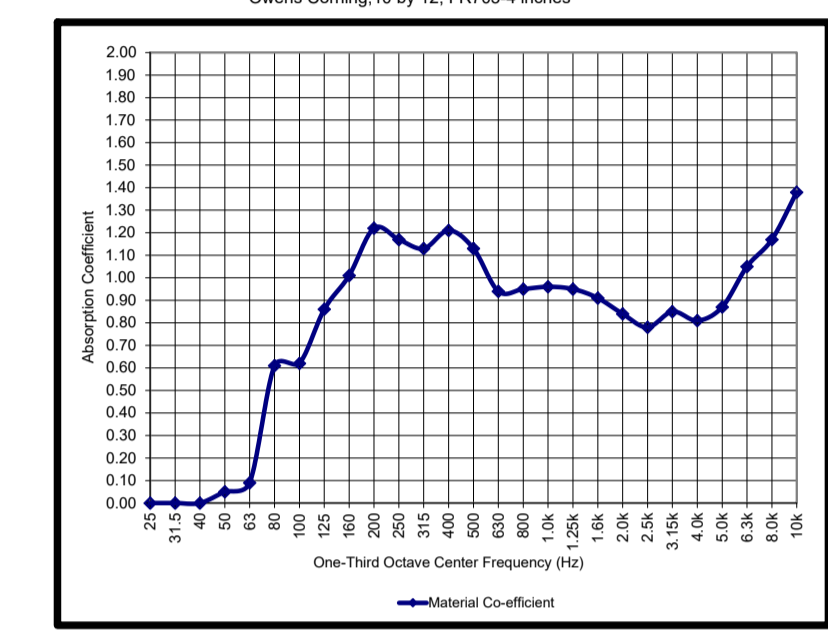
ISOMETRIC VIEW



ISOMETRIC CUT-AWAY VIEW

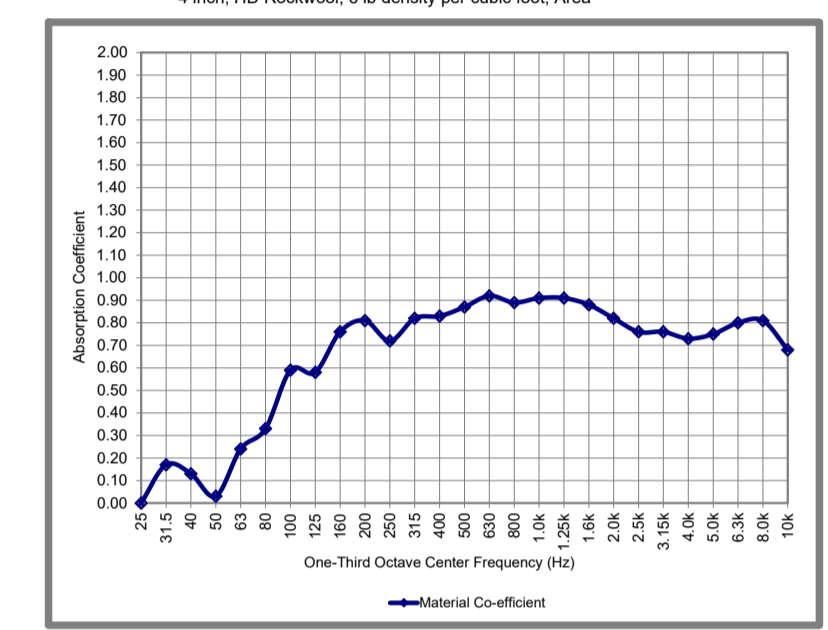
NWAA Labs, Inc.
90 Tower Blvd,
Elma, WA 98541(253)-973-1018

Test #	NWAA820314	02	NRC	1.02
Test Date	2/22/2020		SAA	1.02
Accounting per ASTM E 995-07	A Mount			
Spec. Tension MP	11.15	Full		
Room Condition	Empty	Full		
Temperature °C	23	22		
Humidity %	100/50	100/50		
Accuracy %	63	63		



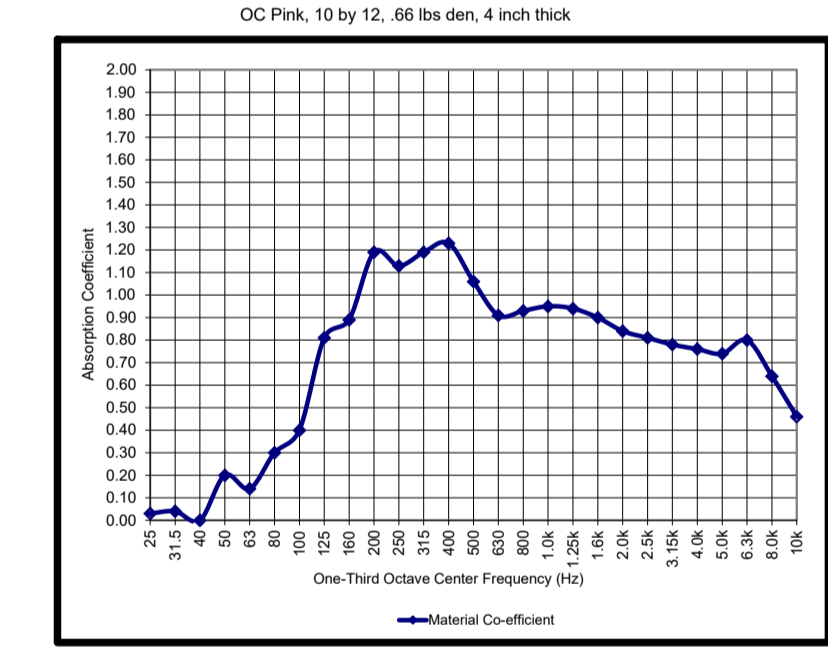
NWAA Labs, Inc.
90 Tower Blvd,
Elma, WA 98541(253)-973-1018

Test #	NWAA821208	02	NRC	0.95
Test Date	2/22/2020		SAA	0.95
Accounting per ASTM E 995-07	A Mount			
Spec. Tension MP	11.15	Full		
Room Condition	Empty	Full		
Temperature °C	23	22		
Humidity %	100/50	100/50		
Accuracy %	63	63		



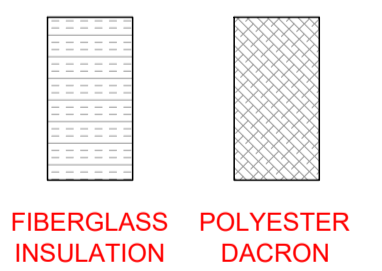
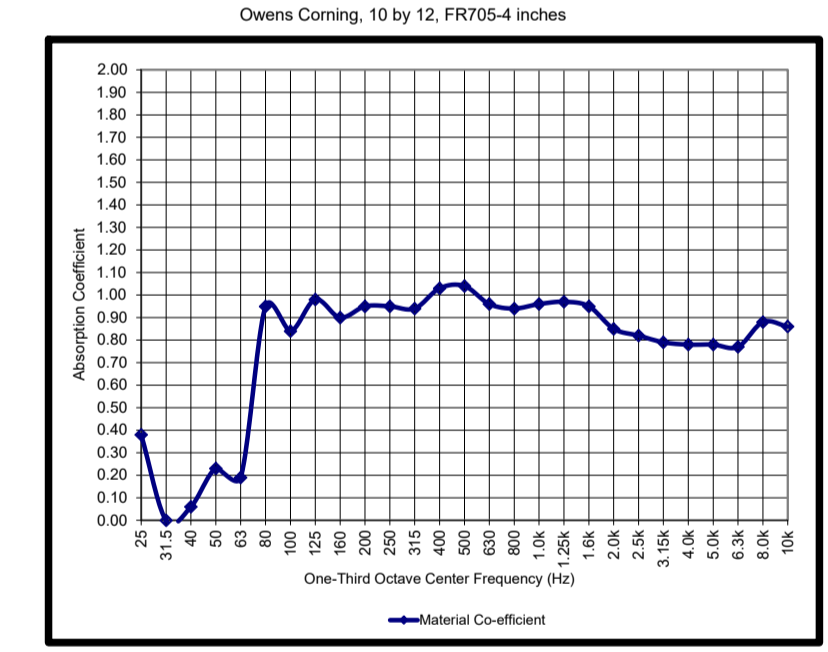
NWAA Labs, Inc.
90 Tower Blvd,
Elma, WA 98541(253)-973-1018

Test #	NWAA820308	01	NRC	1.00
Test Date	2/22/2020		SAA	1.01
Accounting per ASTM E 995-07	A Mount			
Spec. Tension MP	11.15	Full		
Room Condition	Empty	Full		
Temperature °C	23	22		
Humidity %	63	62		



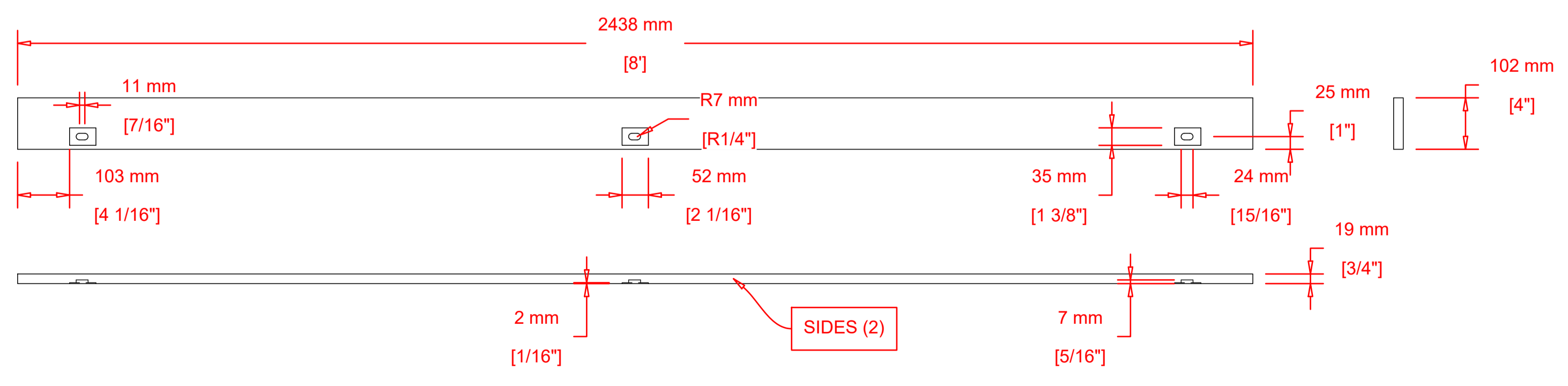
NWAA Labs, Inc.
90 Tower Blvd,
Elma, WA 98541(253)-973-1018

Test #	NWAA820310	02	NRC	0.95
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Spec. Tension MP	11.15	Full		
Room Condition	Empty	Full		
Temperature °C	23	22		
Humidity %	63	62		

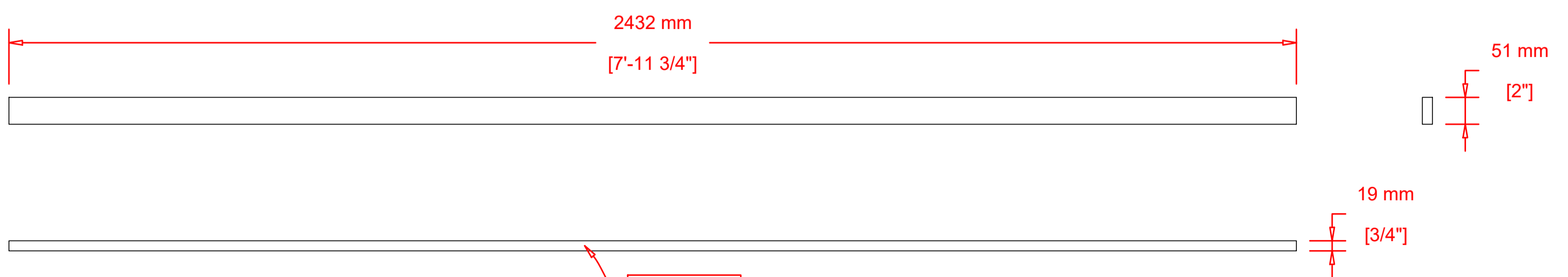


FIBERGLASS INSULATION
POLYESTER DACRON

Use the recommended product from the charts on the right



SIDES (2)



SLATS (9)

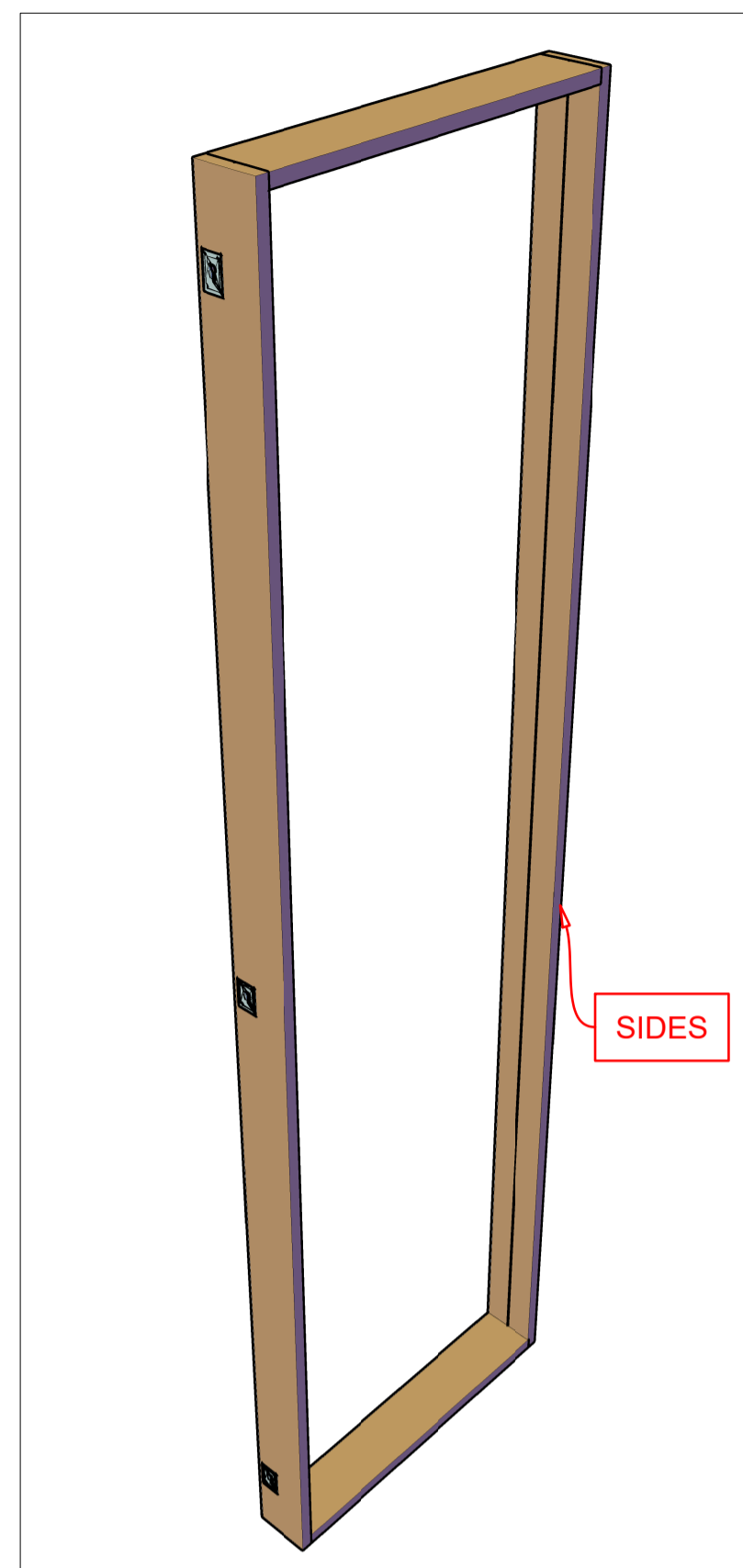
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Recording Studio, Performance Hall, & Architectural Acoustics Consultants
JH BRANDT
JH BRANDT
Summarecon Bekasi, Cikiteri Lotus, Ix 2D
Bekasi, West Java, Indonesia
email: jhbrandt@jhbrandt.net
tel: +62 21 205 734 80 / +62 821 7771 9798
web site: http://www.jhbrandt.net

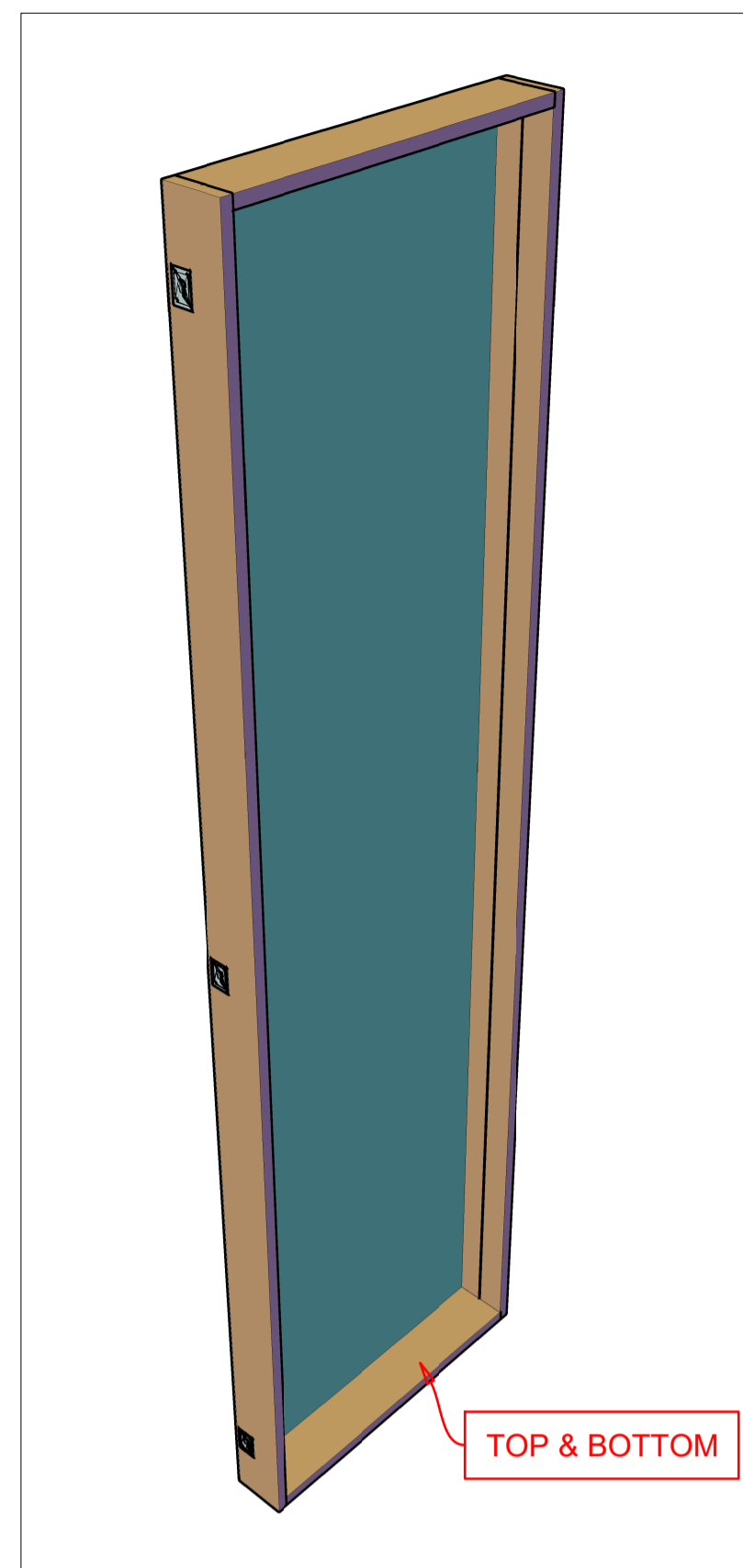
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Author: John H. Brandt	Date: 05/25/2020
Drafter:	Date:
Revision/Issue:	Date:
Revision/Issue:	Date:
This drawing is to be printed on standard A1 paper (56 mm X 84 mm) if not DO NOT SCALE.	
Scale Metric: 1 : 8	
PARTS LAYOUT	
Job No : 10864	Project Date: 05/25/2020
Sheet :	

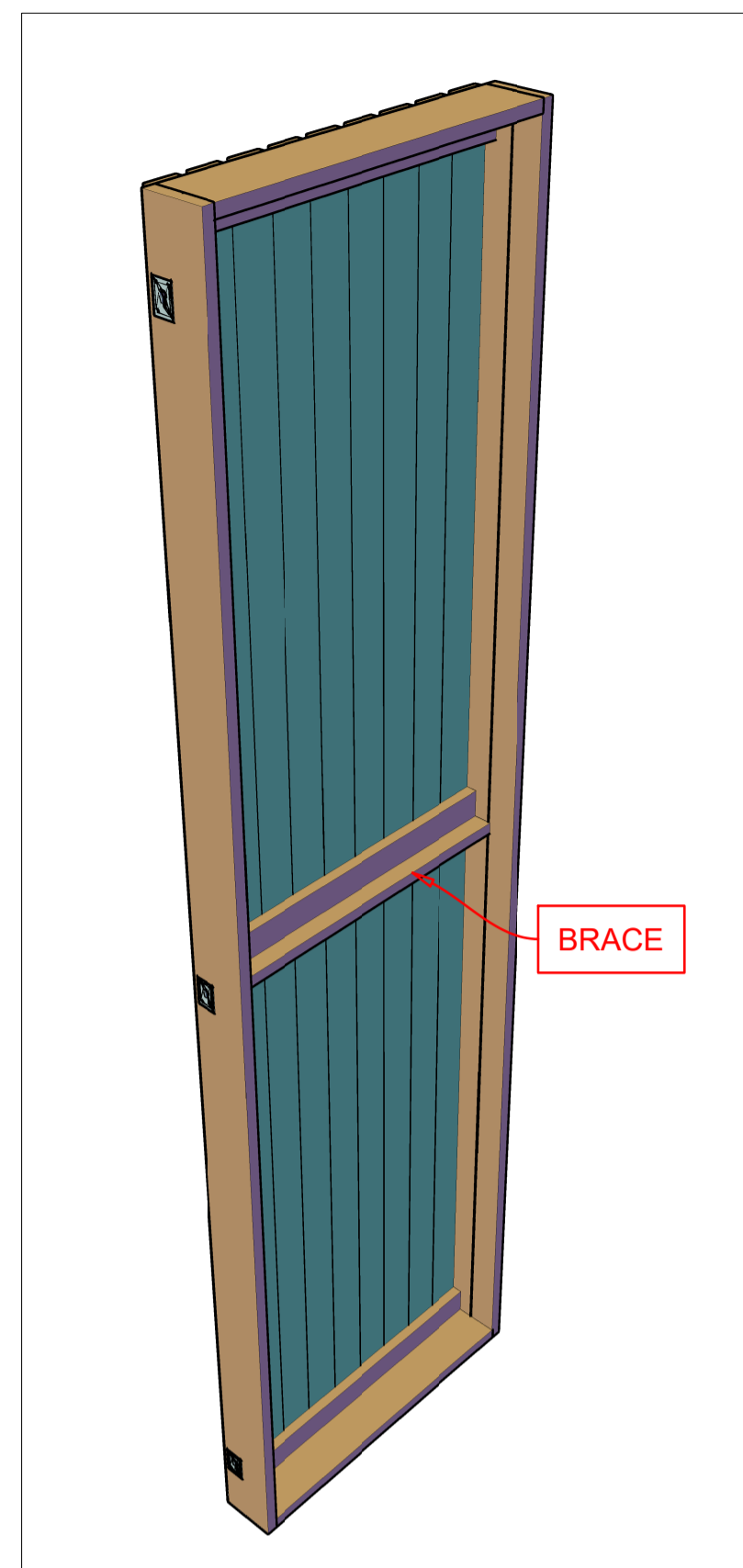
1 of 2



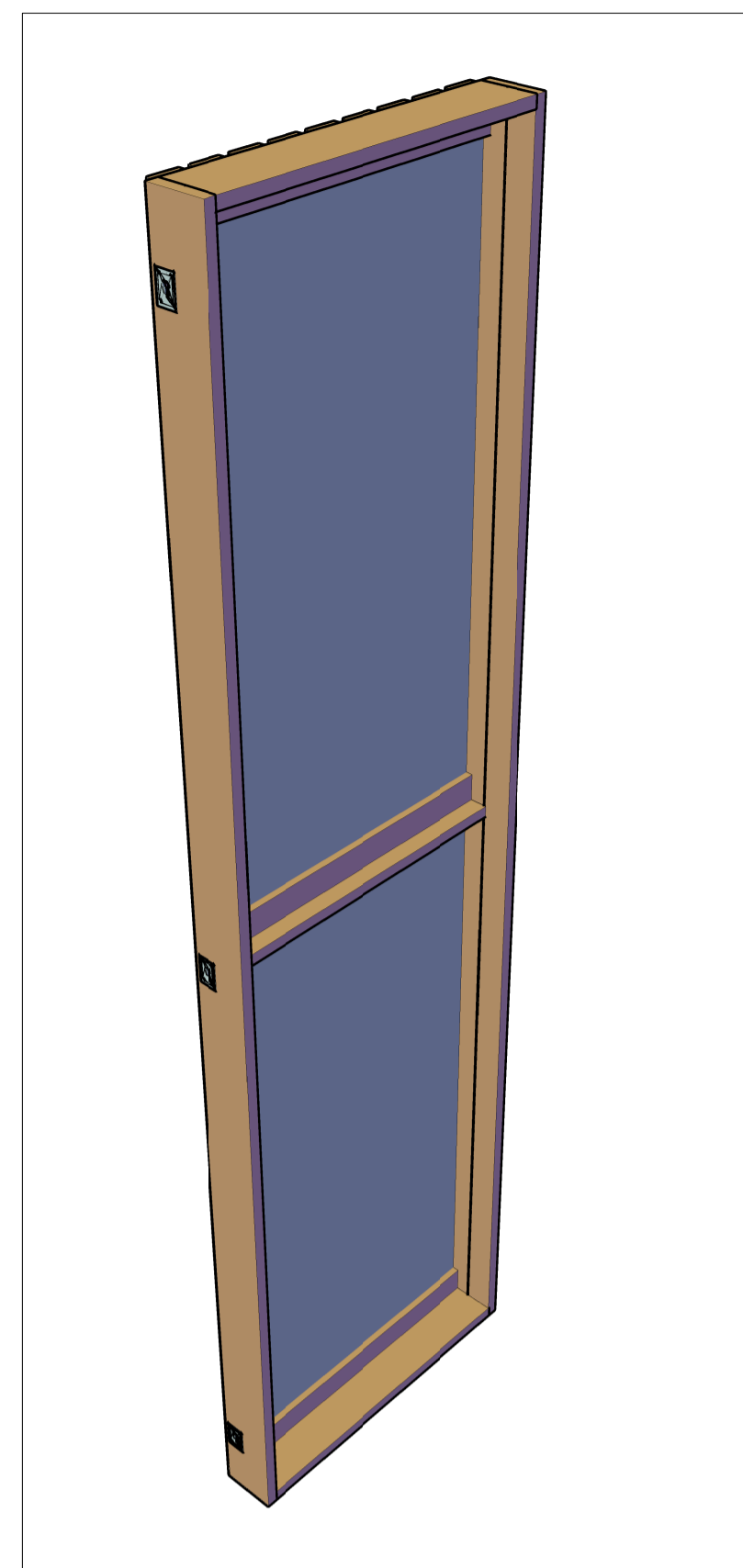
1. ASSEMBLE TOP, BOTTOM, AND SIDES USING DOWELS AND GLUE. MAKE SURE THE UNIT IS 'SQUARE' (90 DEGREE CORNERS).



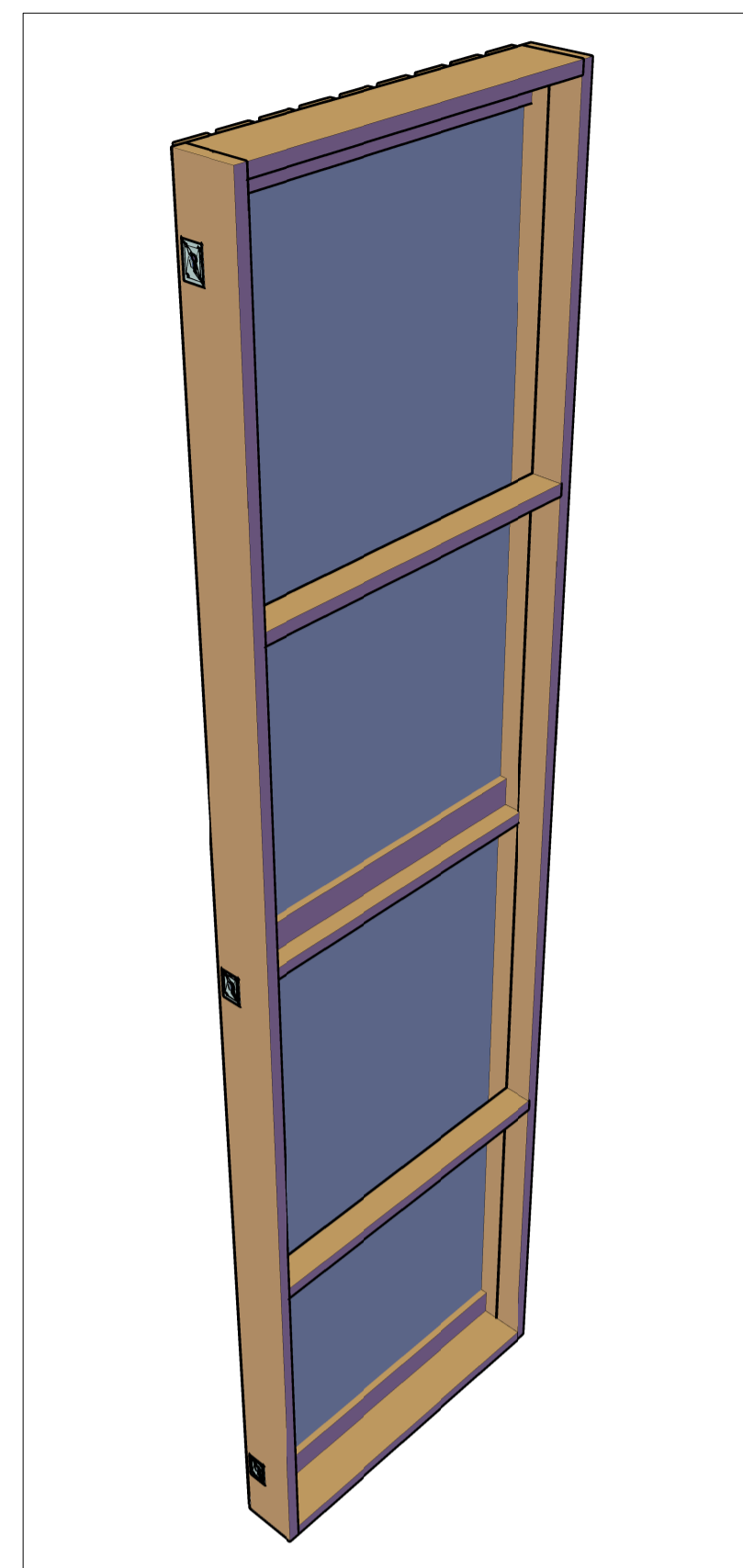
2. ATTACH FABRIC TO THE INSIDE OF THE FRAME USING UPHOLSTERERS TAPE OR THIN STRIPS OF PLYWOOD.



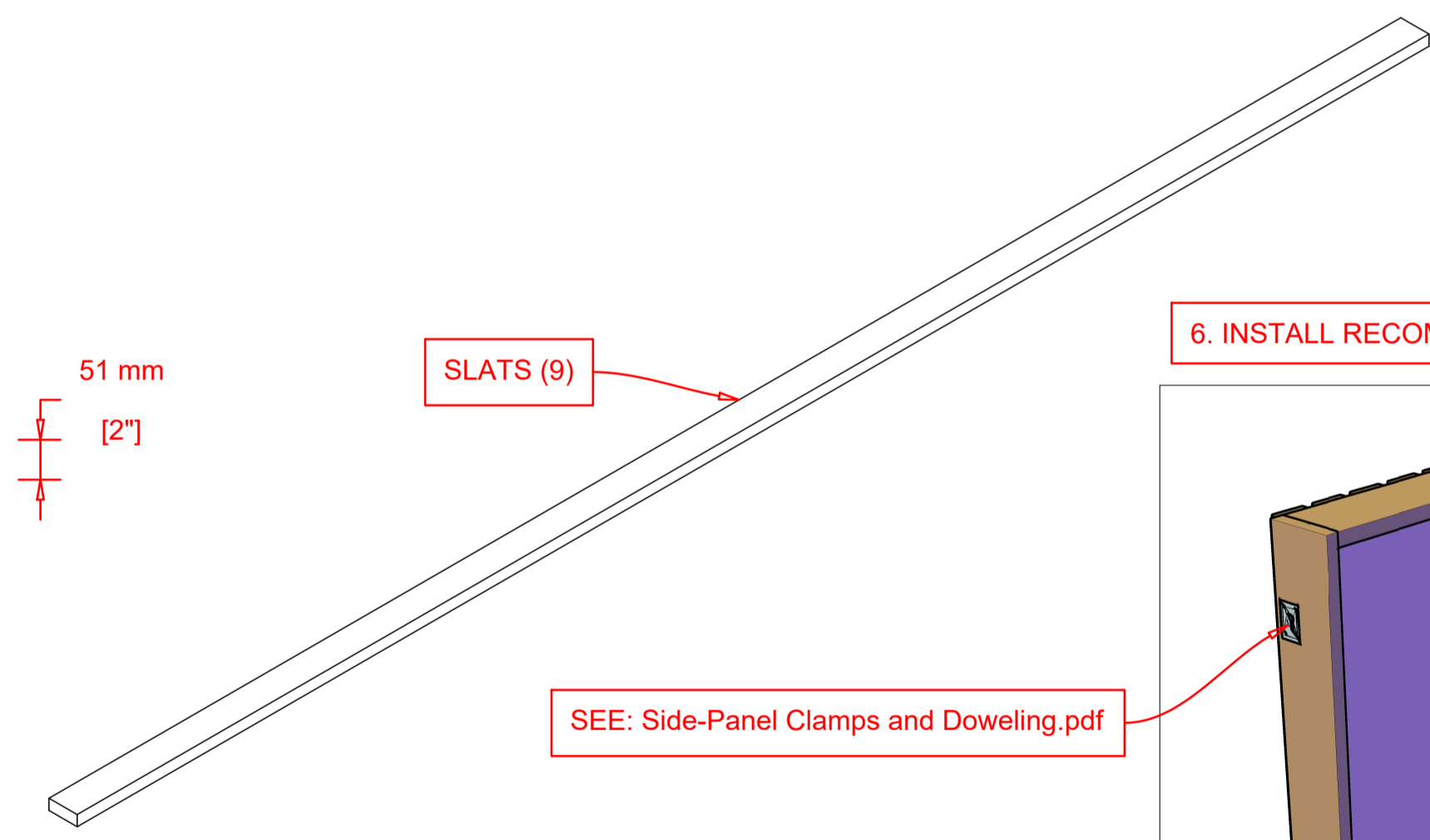
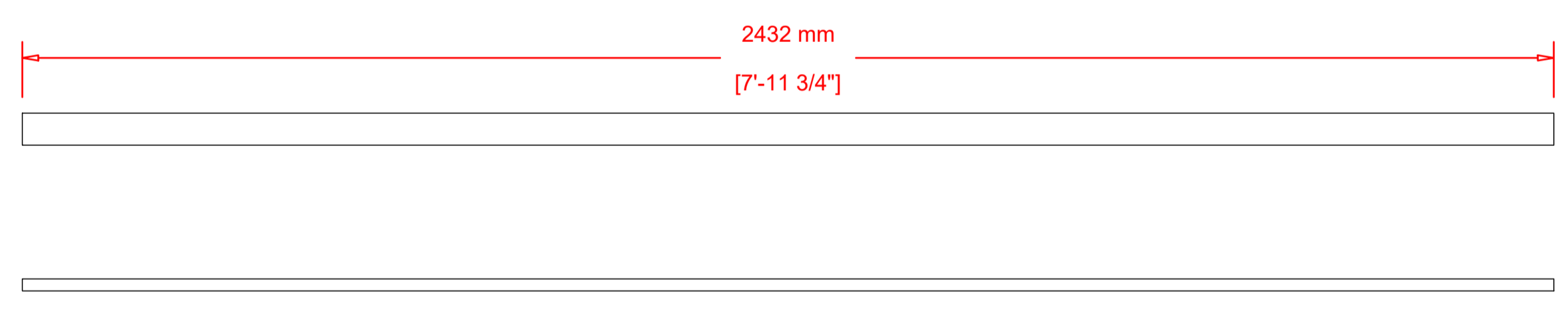
3. ADD CENTER FRONT BRACES AND SLATS



4. ADD 1/2" (6 mm) DACRON / POLYESTER BATTING AGAINST FRONT FABRIC



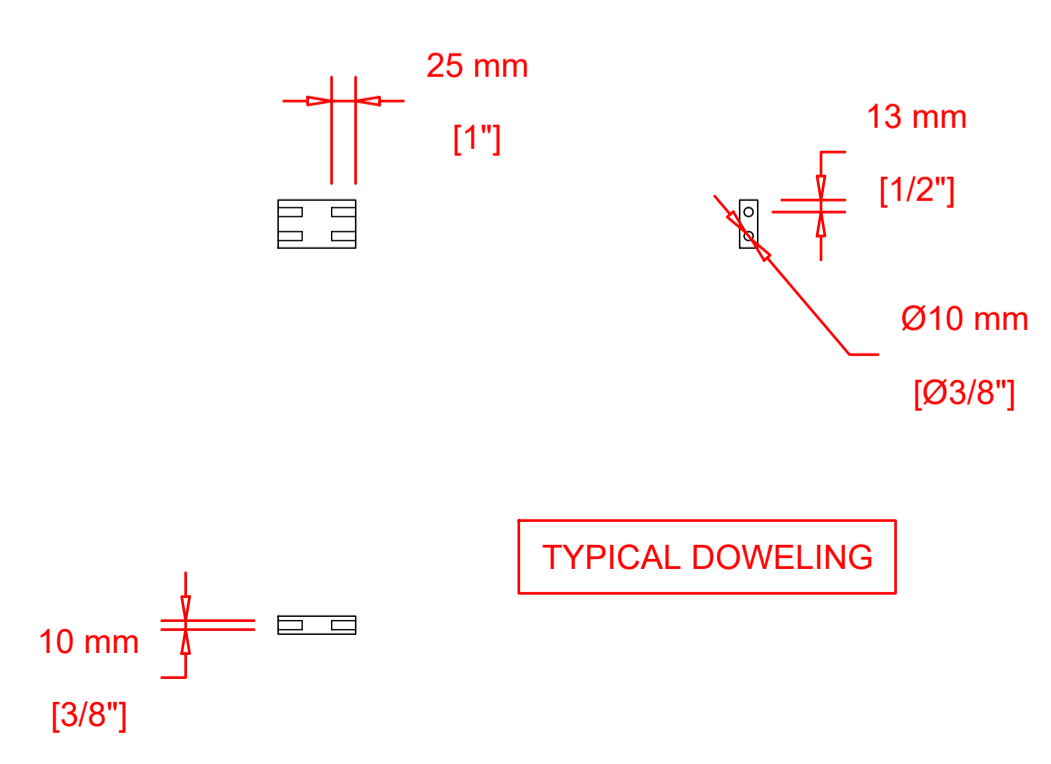
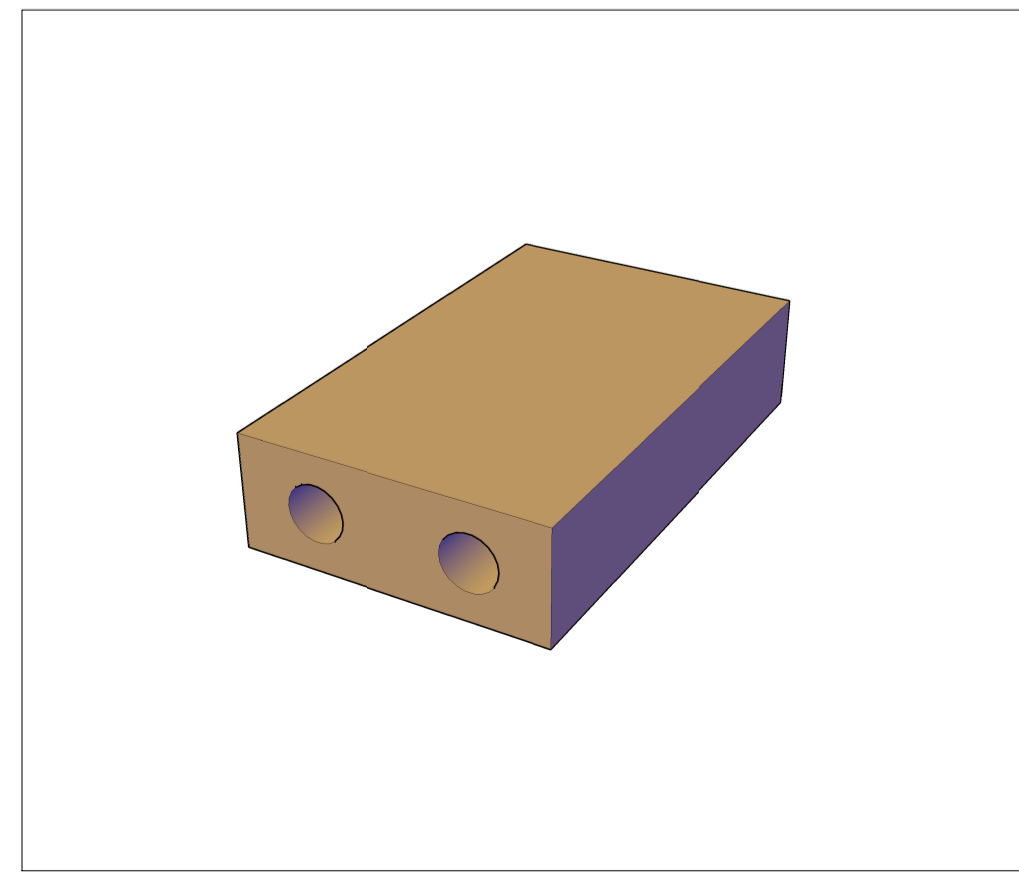
5. ADD REAR BRACING



6. INSTALL RECOMMENDED FIBER PRODUCT

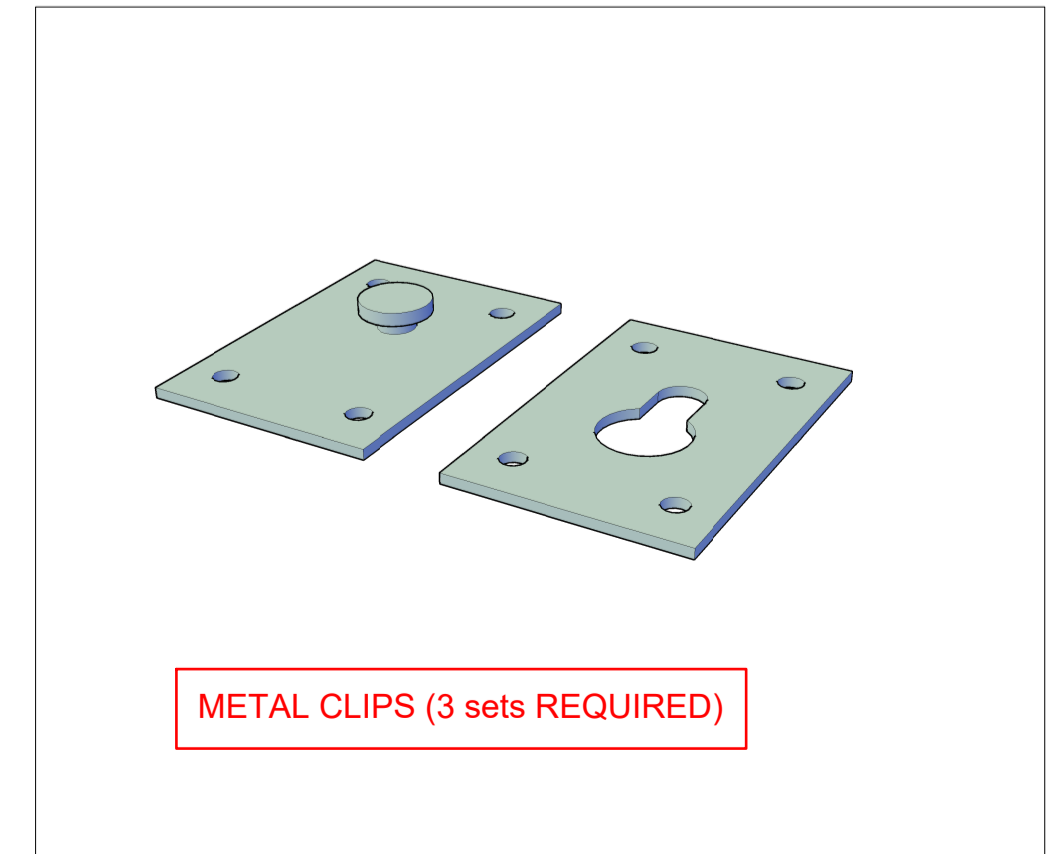
7. COVER THE BACK OF THE UNIT WITH INEXPENSIVE TICKING FABRIC TO KEEP THE COMPONENTS STABLE DURING SHIPPING AND INSTALLATION.

ALL TREATMENT IS ASSEMBLED USING DOWEL AND GLUE METHOD

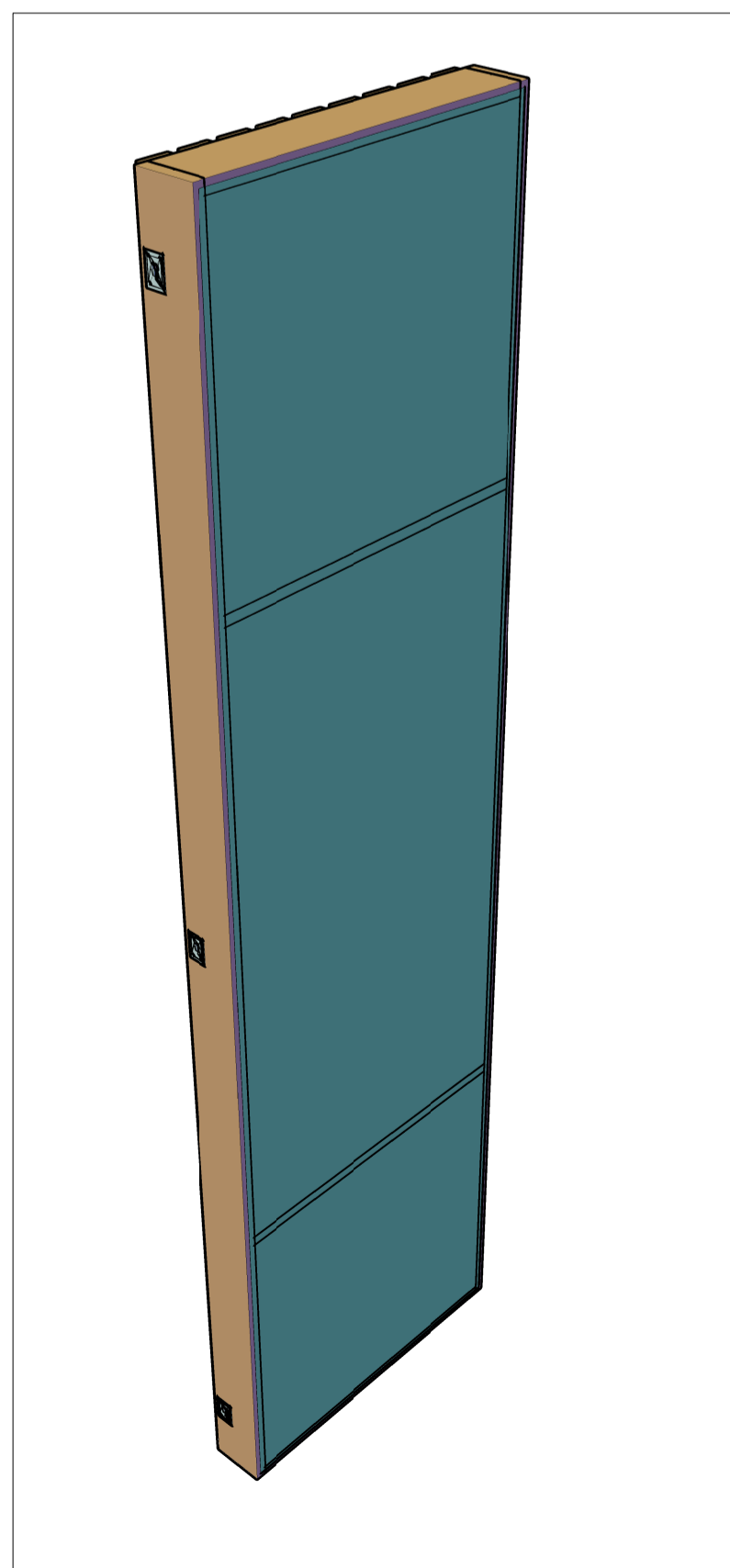
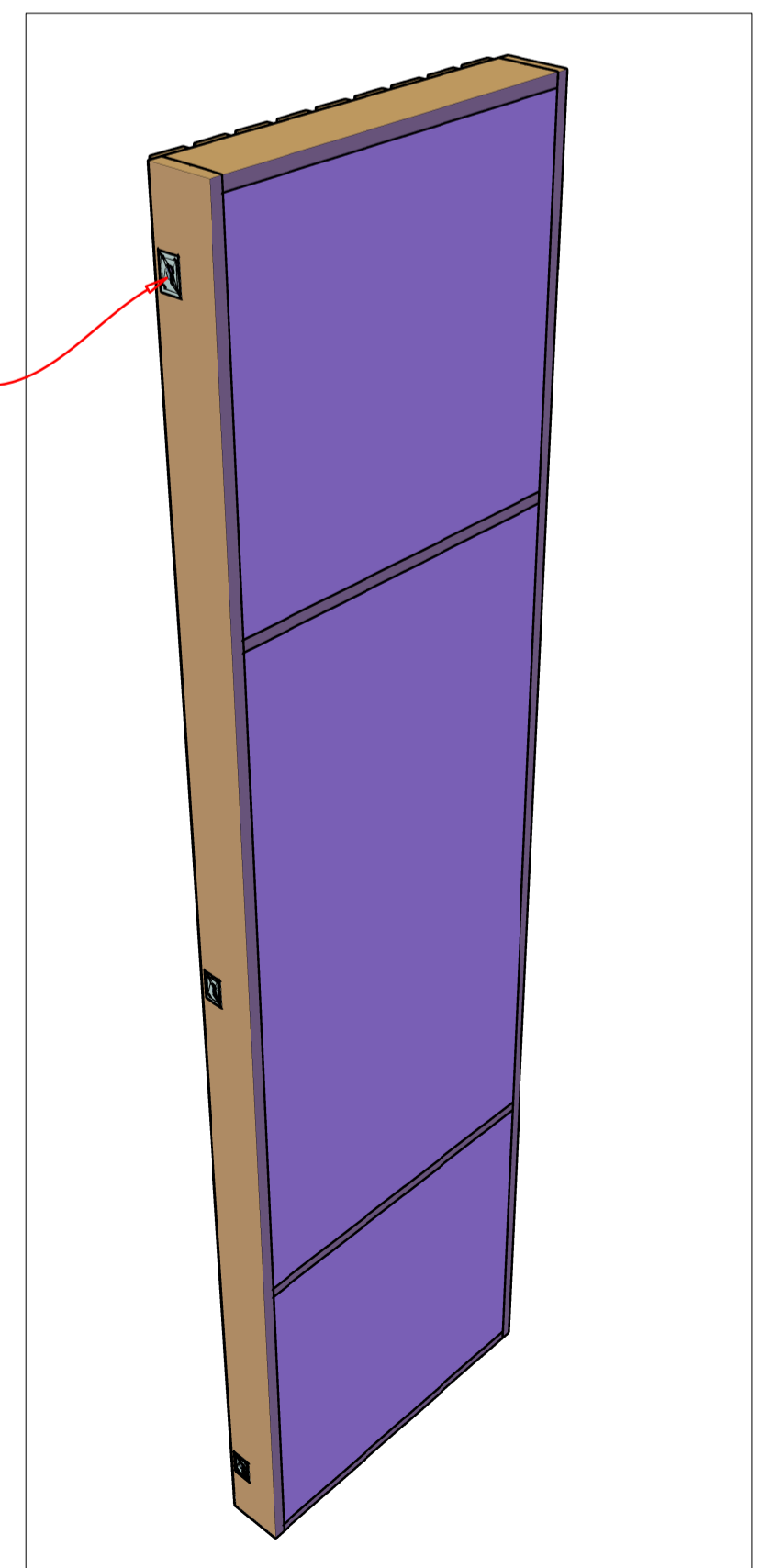


TYPICAL DOWELING

PIECE WITH DOWEL HOLES (TYPICAL)



METAL CLIPS (3 sets REQUIRED)



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Author: John H. Brandt	Date: 05/25/2020
Drafter:	Date:
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Revision/Issue:	Date:

ASSEMBLY
 Job No : 10864
 Project Date: 05/25/2020